

BLUE

Dart Aerospace Ltd.

Date: Thursday, 10/05/2007 7:09:58 AM
User: Linda Lacelle

Process Sheet

SPLIT-2

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 32249
Estimate Number : 10855
P.O. Number : *N/A*
This Issue : 10/05/2007 S.O. No. : *N/A*
Prsht Rev. : NC
First Issue : *N/A* Type : LARGE FAB ASSY
Previous Run : 32057
Written By : *[Signature]*
Checked & Approved By : *[Signature]*
Comment : Est Rev:D as per ECN 766 JLM

Drawing Name : HELI ACESS STEP LH
Part Number : D206628021 *BL*
Drawing Number : N/A
Project Number : N/A
Drawing Revision : N/A
Material : *N/A*
Due Date : 15/05/2007 Qty: 2 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



②

Comment: DOCUMENT CONTROL

Photocopy blue file and type labels as per PPP D206-628-021 CHG 002 *CL* *07-05-10* *KS.*

2.0 32249A 206L7407 STEP ASSY, LH



Comment: Sub-Component SUB-COMPONENT

D2724-041 B *B32249 B32249A*

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

4.0 D27317 Mounting Lug



Comment: Qty.: 4.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick:

Qty Part Number Description Batch
4 D2731-7 Mounting Lug

B32249 *B33135*

12/7/17

5.0 D2856400 Abrasion Strip



Comment: Qty.: 1.1708 f(s)/Unit Total: 2.3415 f(s)

Pick:

Qty. Part # Description Batch
2 D2856-400 6.9" Abrasion Strip

B30822

7/5/12 SP

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HELI ACCESS STEP LH

Job Number: 32249

Part Number: D206628021

Job Number:



Seq. #: Machine Or Operation: Description :

6.0 D3394043 LUG ASS'Y



Comment: Qty.: 4.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick:

Qty Part Number Description Batch
4 D3394-043 LUG ASS,Y 1333137 4X SD

7.0 AN412A Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick:

Qty Part Number Description Batch
4 AN4-12A Bolt M103962 X

8.0 AN413A Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick:

Qty Part Number Description Batch
4 AN4-13A Bolt M103947 X

9.0 AN415A Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick:

Qty Part Number Description Batch
4 AN4-15A Bolt M104072 X

10.0 AN960JD416 Washer



Comment: Qty.: 12.0000 Each(s)/Unit Total: 24.0000 Each(s)

Pick:

Qty Part Number Description Batch
12 AN960JD416 Washer M102923 X

11.0 MS21042L4 Nut



Comment: Qty.: 12.0000 Each(s)/Unit Total: 24.0000 Each(s)

Pick:

Qty Part Number Description Batch
12 MS21042L4 Nut (or MS21042-4) M103914 X

7/5/12 Sh

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HELI ACCESS STEP LH

Job Number: 32249

Part Number: D206628021

Job Number:



Seq. #:

Machine Or Operation:

Description :

12.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



C207105118 (2)



Comment: INSPECT 100% KITS FOR COMPLETENESS

P07/5/15 (2)

13.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-628-021

Location:

PPP Rev:

h pcvr

C207105118 (2)

P07/1/4 (1)

14.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

P207105118 (2)

Job Completion



P207107145 (1)

U 07-07-05